TCD230032AB_MODI Autonics

LCD PID Temperature Controllers



TX Series

PRODUCT MANUAL

For your safety, read and follow the considerations written in the instruction manual, other manuals and Autonics website.

The specifications, dimensions, etc are subject to change without notice for product improvement Some models may be discontinued without notice.

Features

- 50ms high-speed sampling rate and $\pm 0.3\%$ display accuracy
- \bullet Large LCD display with easy-to-read white PV characters
- \bullet Switch between current output and SSR drive output
- SSR drive output (SSRP function) control options: ON/OFF control, cycle control, phase control
- $\bullet \ \ Communication \ output \ model \ available: RS485 \ (Modbus \ RTU)$
- $\bullet \ Parameter \ configuration \ via \ PC \ (RS485 \ communication) : DAQMaster \ software included \ (comprehensive \ device \ management \ software)$
- Compact, space-saving design with 45 mm depth: 30% rear-length size reduction compared to similar-sized (48×48 mm) models from Autonics
- Terminal protection cover sold separately: RSA-COVER

Safety Considerations

- Observe all 'Safety Considerations' for safe and proper operation to avoid hazards.
- ▲ symbol indicates caution due to special circumstances in which hazards may occur.

- 01. Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial economic loss.(e.g. nuclear power control, medical equipment, ships, vehicles, railways, aircraft, combustion apparatus, safety equipment, crime/disaster prevention devices, etc.)
 Failure to follow this instruction may result in personal injury, economic loss or fire.
- 02. Do not use or store the unit in the place where flammable/explosive/ corrosive gas, high humidity, direct sunlight, radiant heat, vibration, impact or salinity may be present.

Failure to follow this instruction may result in explosion or fire.

- 03. Install on a device panel to use.
 - Failure to follow this instruction may result in fire or electric shock.
- 04. Do not connect, repair, or inspect the unit while connected to a power

Failure to follow this instruction may result in fire or electric shock.

- 05. Check 'Connections' before wiring.
 - Failure to follow this instruction may result in fire.
- 06. Do not disassemble or modify the unit.

Failure to follow this instruction may result in fire or electric shock.

⚠ Caution Failure to follow instructions may result in injury or product damage

01. When connecting the power input and relay output, use AWG 20 (0.50 mm²) cable or over, and tighten the terminal screw with a tightening torque of 0.74 to 0.90 N m.

When connecting the sensor input and communication cable without dedicated cable, use AWG 28 to 16 cable and tighten the terminal screw with a tightening torque of 0.74 to 0.90 N m.

Failure to follow this instruction may result in fire or malfunction due to contact failure.

- 02. Use the unit within the rated specifications.
 - Failure to follow this instruction may result in fire or product damage
- **03.** Use a dry cloth to clean the unit, and do not use water or organic solvent. Failure to follow this instruction may result in fire or electric shock.
- Keep the product away from metal chip, dust, and wire residue which flow into the unit.

 $\label{prop:control} \textit{Failure to follow this instruction may result in fire or product damage}.$

Cautions during Use

- Follow instructions in 'Cautions during Use'. Otherwise, it may cause unexpected accidents.
- Check the polarity of the terminals before wiring the temperature sensor. For RTD
 temperature sensor, wire it as 3-wire type, using cables in same thickness and length.
 For thermocouple (TC) temperature sensor, use the designated compensation wire for extending wire.
- Keep away from high voltage lines or power lines to prevent inductive noise. In case
 installing power line and input signal line closely, use line filter or varistor at power line
 and shielded wire at input signal line. Do not use near the equipment which generates
 strong magnetic force or high frequency noise.

- \bullet Do not apply excessive power when connecting or disconnecting the connectors of the product.
- Install a power switch or circuit breaker in the easily accessible place for supplying or disconnecting the power.
- Do not use the unit for other purpose (e.g. voltmeter, ammeter), but temperature controller.
- When changing the input sensor, turn off the power first before changing. After changing the input sensor, modify the value of the corresponding parameter.
- Do not overlapping communication line and power line. Use twisted pair wire for communication line and connect ferrite bead at each end of line to reduce the effect of external noise.
- Make a required space around the unit for radiation of heat. For accurate temperature measurement, warm up the unit over 20 min after turning on the power.
- Make sure that power supply voltage reaches to the rated voltage within 2 sec after supplying power.
- Do not wire to terminals which are not used.
- This unit may be used in the following environments.
- Indoors (in the environment condition rated in 'Specifications')
- Altitude Max. 2.000 m
- Pollution degree 2
- Installation category II

Ordering Information

This is only for reference, the actual product does not support all combinations. For selecting the specified model, follow the Autonics website .

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Display digits

4: 4 digit

Size

3 Option in/output

1: Alarm 1

2: Alarm 1 + Alarm 2

A: Alarm 1 + Alarm 2 + PV transmission

B: Alarm output 1 + Alarm output 2 + RS485

Power supply

4: 100 - 240 VAC

G Control output

R: Relay

S: SSR drive

C: Selectable current or SSR drive output

Product Components

S: DIN W $48 \times H 48 \text{ mm}$ M: DIN W $72 \times H 72 \text{ mm}$

H: DIN W 48 × H 96 mm

L: DIN W 96 \times H 96 mm

• Product (+ bracket)

• Instruction manual

Manual

For proper use of the product, refer to the manuals and be sure to follow the safety considerations in the manuals.

Download the manuals from the Autonics website.

Software

Download the installation file and the manuals from the Autonics website.

DAQMaster

DAQMaster is comprehensive device management program. It is available for parameter setting, monitoring.

Sold Separately

- • Terminal protection cover: RSA / RMA / RHA / RLA-COVER
- $\bullet \ \mathsf{Communication} \ \mathsf{Converter: SCM-USP/SCM-38I/SCM-US48I/SCM-WF48}$

Specifications

Power supply 100 - 240 VAC ~ 50/60 Hz Permissible voltage range 90 to 110 % of rated voltage Power consumption ≤ 8 VA Sampling period 50 ms Input specification Refer to 'Input Type and Using Range'. Control output Relay 250 VAC ~ 3 A, 30 VDC = 3 A, 1a SSR TX4S: 12 VDC = ± 2 V, ≤ 20 mA Current DC 4-20 mA or DC 0-20 mA (parameter), Load resistance: ≤ 50 Alarm output Relay AL1/2: 250 VAC ~ 3 A 1a Option output PV transmission RS485 Comm. DC 4 - 20 mA (Load resistance: ≤ 500 Ω, Output Accuracy: ± F.S.) Display type 11 Segment (White, Green, Yellow), LCD type Control type Heating, Cooling ON/OFF, P, PI, PD, PID Control Hysteresis 1 to 100 (0.1 to 50.0) °C/°F Proportional band (P) 0.1 to 999.99 °C/°F Integral time (I) 0 to 9,999 sec Derivative time (D) 0 to 9,999 sec					
Permissible voltage range Power consumption $\leq 8 \text{ VA}$ Sampling period 50 ms Input specification Refer to 'Input Type and Using Range'. Control output Relay $250 \text{ VAC} \sim 3 \text{ A}$, $30 \text{ VDC} = 3 \text{ A}$, $1a$ SSR TX45: $12 \text{ VDC} = \pm 2 \text{ V}$, $\leq 20 \text{ mA}$ Current DC 4-20 mA or DC 0-20 mA (parameter), Load resistance: ≤ 50 Alarm output PV transmission Option output DC 4-20 mA (Load resistance: $\leq 500 \Omega$, Output Accuracy: ± 50 , S.) R8485 Comm. Modbus RTU Display type 11 Segment (White, Green, Yellow), LCD type Control type Heating, Cooling ON/OFF, P, PI, PD, PID Control Hysteresis 1 to 100 (0.1 to 50.0) °C/°F Proportional band (P) 0.1 to 999.9°C/°F Integral time (I) 0 to 9,999 sec	100 - 240 VAC∼ 50/60 Hz				
Sampling period 50 ms Input specification Refer to 'Input Type and Using Range'. Control output Relay $250 \text{ VAC} \sim 3 \text{ A}$, $30 \text{ VDC} = 3 \text{ A}$, $1a$ SSR TX4S: $12 \text{ VDC} = \pm 2 \text{ V}$, ≤ 20 mA TX4M/H/L: $13 \text{ VDC} = \pm 3 \text{ V}$, ≤ 20 mA Current DC 4-20 mA or DC 0-20 mA (parameter), Load resistance: ≤ 50 Alarm output AL1/2: 250 VAC ~ 3 A 1a Option output PV transmission F.S.) RS485 Comm. Modbus RTU Display type 11 Segment (White, Green, Yellow), LCD type Control type Heating, Cooling ON/OFF, P, PI, PD, PID Control Hysteresis 1 to 100 (0.1 to 50.0) °C/°F Proportional band (P) 0.1 to 999.9° °C/°F Integral time (I) 0 to 9,999 sec	90 to 110 % of rated voltage				
$ \begin{array}{ c c c c } \hline \textbf{Input specification} & \text{Refer to 'Input Type and Using Range'.} \\ \hline \textbf{Control} & \text{Relay} & 250\text{VAC} \sim 3\text{A}, 30\text{VDC} = 3\text{A}, 1a \\ \hline \textbf{SSR} & \text{TX4S: } 12\text{VDC} = \pm 2\text{V}, \leq 20\text{ mA} \\ \hline \textbf{Current} & \text{DC } 4\text{-}20\text{ mA or DC } 0\text{-}20\text{ mA (parameter), Load resistance:} \leq 50\text{M} \\ \hline \textbf{Alarm output} & \text{Relay} & \text{AL1/2: } 250\text{VAC} \sim 3\text{A } 1a \\ \hline \textbf{Option output} & \text{PV transmission} & \text{DC } 4\text{-}20\text{ mA (Load resistance:} \leq 500\Omega, Output\text{Accuracy:} \pm \text{F.S.)} \\ \hline \textbf{RS485 Comm.} & \text{Modbus RTU} \\ \hline \textbf{Display type} & \text{11 Segment (White, Green, Yellow), LCD type} \\ \hline \textbf{Control type} & \text{Heating, Cooling} & \text{ON/OFF, P, Pl, PD, PID Control} \\ \hline \textbf{Hysteresis} & \text{1 to } 100(0.1\text{to } 50.0)^{\circ}\text{C/}^{\circ}\text{F}} \\ \hline \textbf{Proportional band (P)} & 0.1\text{to } 999.9^{\circ}\text{C/}^{\circ}\text{F}} \\ \hline \textbf{Integral time (I)} & 0\text{to } 9,999\text{sec} \\ \hline \end{array}$	≤8 VA				
	50 ms				
	Refer to 'Input Type and Using Range'.				
output SSR TX4M/H/L: $13 \text{ VDC} = \pm 3 \text{ V}$, $\leq 20 \text{ mA}$ Current DC 4-20 mA or DC 0-20 mA (parameter), Load resistance: ≤ 50 Alarm output Relay AL1/2: $250 \text{ VAC} \sim 3 \text{ A} 1a$ Option output PV transmission F.S.) DC 4 - 20 mA (Load resistance: $\leq 500 \Omega$, Output Accuracy: \pm F.S.) RS485 Comm. Modbus RTU Display type 11 Segment (White, Green, Yellow), LCD type Control type Heating, Cooling VP, P, P, PD, PID Control Hysteresis 1 to 100 (0.1 to 50.0) °C/°F Proportional band (P) 0.1 to 999.9 °C/°F Integral time (I) 0 to 9,999 sec					
$ \begin{array}{llllllllllllllllllllllllllllllllllll$	TX4S: 12 VDC= ± 2 V, ≤ 20 mA				
	0 Ω				
Potansmission output Pst Varismission output Pst Varismission F.S.					
Display type 11 Segment (White, Green, Yellow), LCD type Control type Heating, Cooling ON/OFF, P, PI, PD, PID Control Hysteresis 1 to 100 (0.1 to 50.0) °C/°F Proportional band (P) Integral time (I) 0 to 9,999 sec	0.3%				
Control type Heating, Cooling ON/OFF, P, PI, PD, PID Control Hysteresis 1 to 100 (0.1 to 50.0) °C/°F Proportional band (P) 0.1 to 999.9 °C/°F Integral time (I) 0 to 9,999 sec					
type Heating, Cooling ON/OFF, P, PI, PD, PID Control Hysteresis 1 to 100 (0.1 to 50.0) °C/°F Proportional band (P) 0.1 to 999.9 °C/°F Integral time (I) 0 to 9,999 sec					
Proportional band (P) 0.1 to 999.9 °C/°F Integral time (I) 0 to 9,999 sec	ON/OFF, P, PI, PD, PID Control				
Integral time (I) 0 to 9,999 sec	1 to 100 (0.1 to 50.0) °C/°F				
	0.1 to 999.9 °C/°F				
Derivative time (D) 0 to 9,999 sec	0 to 9,999 sec				
	0 to 9,999 sec				
Control cycle (T) 0.5 to 120.0 sec					
Manual reset 0.0 to 100.0%					
Relay Mechanical ≥ 5,000,000 operations	≥ 5,000,000 operations				
life cycleElectrical \geq 200,000 operations (resistance load: 250 VAC \sim 3 A)	\geq 200,000 operations (resistance load: 250 VAC \sim 3 A)				
Dielectric strength Between the charging part and the case: $3,000 \text{VAC} \sim 50/60 \text{F}$ 1 min	Between the charging part and the case: 3,000 VAC $\sim 50/60~{\rm Hz}$ for $1~{\rm min}$				
Vibration 0.75 mm amplitude at frequency 5 to 55Hz in each X, Y, Z dire for 2 hours	0.75 mm amplitude at frequency 5 to 55Hz in each X, Y, Z direction for 2 hours				
Insulation resistance \geq 100 MΩ (500 VDC= megger)					
Noise immunity ± 2 kV square shaped noise (pulse width 1μ s) by noise simul R-phase, S-phase	±2 kV square shaped noise (pulse width 1 μs) by noise simulator				
Memory retention ≈ 10 years (non-volatile semiconductor memory type)	pprox 10 years (non-volatile semiconductor memory type)				
Ambient temperature -10 to 50 °C, storage: -20 to 60 °C (no freezing or condensation	-10 to 50 °C, storage: -20 to 60 °C (no freezing or condensation)				
Ambient humidity 35 to 85%RH, storage: 35 to 85%RH (no freezing or condensations)	35 to 85%RH, storage: 35 to 85%RH (no freezing or condensation)				
Protection structure IP50 (Front panel, IEC standards)					
Insulation type Double or reinforced insulation (mark: □, dielectric strength between primary circuit and secondary circuit: 3 kV)					
Certification (E C C C C C C C C C C C C C C C C C C					
Unit weight (packaged) • TX4S: ≈ 87 g (≈ 146 g) • TX4M: ≈ 143 g (≈ 233 g)				
Unit weight (packaged) • TX4H: $\approx 133 \text{g}$ ($\approx 214 \text{g}$) • TX4L: $\approx 206 \text{g}$ ($\approx 290 \text{g}$)					

⁰¹⁾ When using the unit at low temperature (below 0°C), display cycle is slow.

Communication Interface

■ RS485

Comm. protocol	Modbus RTU			
Application standard	EIA RS485 compliance with			
Maximum connection	31 units (address: 01 to 127)			
Synchronous method	Asynchronous			
Comm. method	Two-wire half duplex			
Comm. effective range	≤ 800 m			
Comm. speed	2,400 / 4,800 / 9,600 (default) / 19,200 / 38,400 bps (parameter)			
Response time	5 to 99 ms (default: 20 ms)			
Start bit	1 bit (fixed)			
Data bit	8 bit (fixed)			
Parity bit	None (default), Odd, Even			
Stop bit	1 bit, 2 bit (default)			

Input Type and Using Range

The setting range of some parameters is limited when using the decimal point display.

Input type		Decimal point	Display	Using range (°C)	Using range (°F)
	K (CA)	1	K E A.H	-50 to 1,200	-58 to 2,192
	K (CA)	0.1	K E A.L	-50.0 to 999.9	-58.0 to 999.9
	1/16)	1	JI E.H	-30 to 800	-22 to 1,472
	J (IC)	0.1	JI E.L	-30.0 to 800.0	-22.0 to 999.9
Thermo	L (IC)	1	LI E.H	-40 to 800	-40 to 1,472
-couple		0.1	LI C.L	-40.0 to 800.0	-40.0 to 999.9
	T (CC)	1	E C C.H	-50 to 400	-58 to 752
		0.1	E C C.L	-50.0 to 400.0	-58.0 to 752.0
	R (PR)	1	RPR	0 to 1,700	32 to 3,092
	S (PR)	1	SPR	0 to 1,700	32 to 3,092
RTD	Cu50 O	1	C U 5.H	-50 to 200	-58 to 392
	Cu50 12	0.1	C U 5.L	-50.0 to 200.0	-58.0 to 392.0
	DPt100 Ω	1	dP E.H	-100 to 400	-148 to 752
	DP(100 12	0.1	dPt.L	-100.0 to 400.0	-148.0 to 752.0

■ Display accuracy

Input type	Using temperature	Display accuracy
Thermocouple RTD	At room temperature (23°C ±5°C)	$ \begin{array}{l} (\text{PV}\pm0.3\%\text{or}\pm1^\circ\text{C}\text{higherone})\pm1\text{-digit} \\ \bullet\text{-Thermocouple R, S}\text{below 200^\circ\text{C}:} \\ (\text{PV}\pm0.5\%\text{or}\pm3^\circ\text{C}\text{higherone})\pm1\text{-digit} \\ \text{Over 200^\circ\text{C}:} \\ (\text{PV}\pm0.5\%\text{or}\pm2^\circ\text{C}\text{higherone})\pm1\text{digit} \\ \bullet\text{-Thermocouple L, RTD Cu50}\Omega: \\ (\text{PV}\pm0.5\%\text{or}\pm2^\circ\text{C}\text{higherone})\pm1\text{-digit} \end{array} $
	Out of room temperature range	$ \begin{array}{l} (\text{PV}\pm 0.5\% \text{ or } \pm 2^{\circ}\text{C higher one}) \pm 1\text{-digit} \\ \bullet \text{ Thermocouple R, S:} \\ (\text{PV}\pm 1.0\% \text{ or } \pm 5^{\circ}\text{C higher one}) \pm 1\text{digit} \\ \bullet \text{ Thermocouple L, RTD Cu50 }\Omega\text{:} \\ (\text{PV}\pm 0.5\% \text{ or } \pm 3^{\circ}\text{C higher one}) \pm 1\text{digit} \end{array} $

Unit Descriptions



1. PV display part (White)

- Run mode: displays PV (Present value)
- Setting mode: displays parameter name

2. SV display part (Green)

- Run mode: displays SV (Setting value)
- Setting mode: displays parameter setting value

3. Input key

Display	Name
[MODE]	Mode key
$[\blacktriangleleft], [\blacktriangledown], [\blacktriangle]$	Setting value control key

4. Indicator



Display Name		Description
°C, %, °F Unit		Displays selected unit (parameter)
AT Auto tuning		Flashes during auto tuning every 1 sec
OUT1 Control output		Turns ON when control output 1 is ON
		Turns ON when each alarm output is ON

5. PC loader port: For connecting communication converter (sold separately).

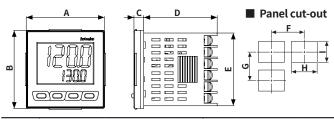
Errors

Display	Description	Troubleshooting
oPEn	Flashes when input sensor is disconnected or sensor is not connected.	Check input sensor status.
нннн	Flashes when PV is higher than input range. 01)	When input is within the
LLLL	Flashes when PV is lower than input range. (01)	rated input range, this display disappears.

01) Be careful that when HHHH / L L L L error occurs, the control output may occur by recognizing the maximum or minimum input depending on the control type.

Dimensions

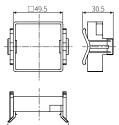
- Unit: mm, For the detailed drawings, follow the Autonics website.
- Below is based on TX4S Series.



	Body						Panel cut-out			
	Α	В	С	D	E	F	G	Н	I	
TX4S	48	48	6	45	44.8	≥ 65	≥ 65	45 ^{+0.6}	45 ^{+0.6}	
TX4M	72	72	6	45	67.5	≥ 90	≥ 90	68 ^{+0.7}	68 ^{+0.7}	
TX4H	48	96	6	45	91.5	≥ 65	≥ 115	45 ^{+0.6}	92*0.8	
TX4L	96	96	6	45	91.5	≥ 115	≥ 115	92+0.8	92 0 0	

■ Bracket

TX4S

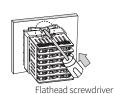




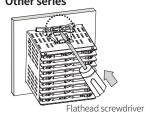


Installation Method

■ TX4S



Other series

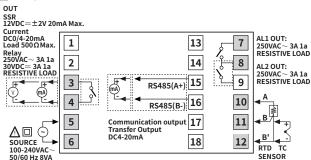


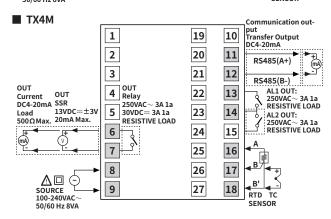
Insert the unit into a panel, fasten the bracket by pushing with tools with a flathead screwdriver.

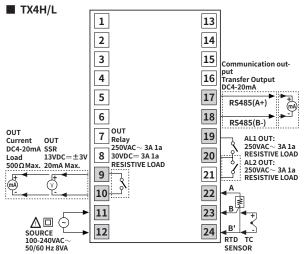
Connections

· Shaded terminals are standard model.









Crimp Terminal Specifications

• Unit: mm, Use the crimp terminal of follow shape.

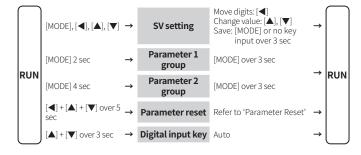




Fork crimp terminal

Round crimp terminal

Mode Setting



Parameter Reset

- 01. Press the [◀] + [▲] + [▼] keys for over 5 sec. in run mode, INIT turns ON.
- 02. Change the setting value as YES by pressing the [▲], [▼] keys.
- 03. Press the [MODE] key to reset all parameter values as default and to return to run mode.

Parameter Setting

- Some parameters are activated/deactivated depending on the model or setting of other parameters. Refer to the descriptions of each item.
- [MODE] key: Move to next item after saving / Return to RUN mode after saving (≥ 3 sec) / Return to previous parameter after saving (within 1 sec returning to RUN mode) [\blacktriangleleft] key: Select parameter / Move digits / Return to the upper level without saving (≥ 2 sec) / Return to RUN mode without saving (≥ 3 sec)
- [lack lack], [lack lack] key: Select parameter / Change setting value
- Return to the upper level without saving when there is no key input for more than 30 seconds.
- The range in parentheses '()' is the setting range when the set value of the 'input specification' parameter is used with one decimal point.
- Recommended parameter setting sequence: Parameter 2 group → Parameter 1 group
 → SV setting mode

■ Parameter 1 group

Par	Parameter Display Default Setting range		Condition			
1-1	AL1 alarm temperature	ALI	1250	Deviation alarm: -F.S. to F.S. °C/°F Absolute value alarm: Within input range	2-16/19 AL1/2 alarm Operation:	
1-2	AL2 alarm temperature	AL 2	1250	[Alarm output2 model] Same as 1-1 AL1 alarm temperature	AM1 to AM6, HBA	
1-3	Auto tuning	ЯĿ	oFF	OFF: Stop, ON: Execution	-	
1-4	Proportional band	ρ	10.0	0.1 to 999.9 °C/°F	200	
1-5	Integral time	1	240	0 (OFF) to 9,999 sec	2-8 Control type: PID	
1-6	Derivative time	В	49	0 (OFF) to 9,999 sec	type. Mb	
1-7	Manual reset	RESE	5 0.0	0.0 to 100.0%	2-8 Control type: PID & 1-5 Integral time: 0	
1-8	Hysteresis	H95	5	1 to 100 (0.1 to 50.0) °C/°F	2-8 Control type: ONOF	

■ Parameter 2 group

	Parameter	ີ 2 groເ	ıp		
Para	meter	Display	Default	Setting range	Condition
2-1	Input specification (11)	IN-E	K E R.H	Refer to 'Input Type and Using Range'	-
2-2	Temperature unit 01)	UNIE	٥.	°C, °F	-
2-3	Input correction	IN-b	0	-999 to 999 (-199.9 to 999.9) °C/°F	-
2-4	Input digital filter	MAV.F	0. 1	0.1 to 120.0 sec	-
2-5	SV low limit 02)	L-5V	-50	Within '2-1 Input specification: using range'	-
2-6	SV high limit 02)	H-51	1500	L-SV ≤ H-SV - 1-digit °C/°F H-SV ≥ L-SV + 1-digit °C/°F	-
2-7	Control output mode	o-FE	HERL	HEAT: Heating, COOL: Cooling	-
2-8	Control type (33)	[-Md	PId	7 7	-
2-9	Control output	oUt	EURR	[Selectable current or SSR drive output model] CURR: Current, SSR	-
2-10	SSR drive output type	55 R.M	SENd	[SSR drive output model] STND, CYCL, PHAS	-
2-11	Current output range	o.M A	4-20	4-20: 4-20 mA, 0-20: 0-20 mA	2-9 Control output: CURR
2-12	Control cycle	Ł	2 0.0 (Relay) 2.0 (SSR)	0.5 to 120.0 sec	2-8 Control type: PID or 2-10 SSR drive output type: STND
2-13	AL1 alarm operation	AL-I		AM0: Off AM0: Deviation high limit alarm AM2: Deviation low limit alarm AM3: Deviation ligh, low limit alarm AM4: Deviation high, low reverse alarm AM5: Absolute value high limit alarm AM6: Absolute value low limit alarm SBA: Sensor break alarm LBA: Loop break alarm (LBA)	-
2-14	AL1 alarm option			B: Alarm latch C: Standby sequence 1 E: Standby sequence 2 E: Standby sequence 2 Enter to option setting: Press [◀] key in 2-13 AL-1 alarm operation.	-
2-15	AL2 alarm operation AL2 alarm option	AL-2	A M 2.A	[Alarm output2 model] Same as '2-13/14 AL1 alarm operation/ option'	-
2-17	Alarm output hysteresis	ЯН У 5	1	1 to 100 (0.1 to 50.0) °C/°F	2-13/14 AL1/2 alarm operation: AM1 to 6
2-18	LBA time	L b A.E	٥	0 (OFF) to 9,999 sec or auto ⁰⁴⁾	2-13/14 AL1/2 alarm operation: LBA
2-19	LBA band	L	2	0 (OFF) to 999 (0.0 to 999.9) °C/°F or auto ⁽⁵⁾	2-13/14 AL1/2 alarm operation: LBA & 2-18 LBA time: > 0
2-20	Transmission output low limit	F5-L	-50	[PV transmission output model]	_
2-21	Transmission output high limit	F5-H	1500	Refer to 'Input Type and Using Range'	
2-22	Comm. address	Rars	1	[Communication output model] 1 to 127	-
2-23	Comm. speed	6P5	96	[Communication output model] 24, 48, 96, 192, 384 (×100) bps	-
2-24	Comm. parity	PREY	NoNE	[Communication output model]	-
	Comm. stop bit	5 t P	2	NONE, EVEN, ODD [Communication output model]	-
	Response time	R5W.E	20	[Communication output model]	-
	· ·			5 to 99 ms [Communication output model]	
	Comm. write Digital input	CoMW	ENA	EN.A: Enable, DIS.A: Disable STOP: Stop control output, AL.RE: Alarm	*2-8 Control
2-28	key	di -K	StoP	reset, AT*: Execute auto tuning, OFF 0.0: OFF, 100.0: ON	type: PID 2-8 Control
2-29	Sensor error, MV	E R.M V	0.0	0.0 to 100.0%	type: ONOF 2-8 Control
2-30	Lock	LoC	oFF	OFF LOC1: Lock parameter 2 group LOC2: Lock parameter 1/2 group LOC3: Lock parameter 1/2 group, SV setting	type: PID

01) Below parameters are initialized when the setting value is changed.

- Parameter 1 group: AL1/2 alarm temperature,

- Parameter 2 group: Input correction, SV high/low limit, LBA band, Alarm output Hysteresis
02) If SV is lower/higher than low/high limit when the value is changed, SV is changed to the low/high limit value.

O3) When changing the value from PID to ONOF, each value of following parameter is changed.
2-28 Digital input key: OFF, 2-29 Sensor error, MV: 0.0 (Setting value is lower than 100.0)

O4) After auto tuning, the range is set as twice of the integral time automatically. If the previous setting value is outside of the range automatically set, it is set to the nearest Max. or Min. value of the range.

05) After auto tuning, the range is set as 10% of the proportion band automatically. If the previous setting value is outside of the range automatically set, it is set to the nearest Max. or Min value of the range.

Function: Alarm

888.8 Alarm Alarm operation option Set both alarm operation and alarm option by combining. Each alarm operates individually in two alarm output models. When the current temperature is out of alarm range, alarm clears automatically.

Operation

• H: Alarm output hysteresis

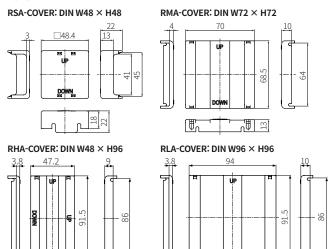
Mode	Name	Alarm operation		Description
AM0	-	-		No alarm output
AM I	Deviation high limit	OFF HON SV PV 100°C 110°C High deviation: Set as 10°C	OFF H ON PV SV SV 90°C 100°C High deviation: Set as -10°C	If deviation between PV and SV as high-limit is higher than set value of deviation temperature, the alarm output will be ON.
AM2	Deviation low limit	ON THU OFF PV SV 90°C 100°C Low deviation: Set as 10°C	ON THE OFF SV PV 100°C 110°C Low deviation: Set as -10°C	If deviation between PV and SV as low limit is higher than set value of deviation temperature, the alarm output will be ON.
AM3	Deviation high, low limit	ON THU O AV PV 90°C 100 High, Low devia	If deviation between PV and SV as high/low- limit is higher than set value of deviation temperature, the alarm output will be ON.	
ЯМЧ	Deviation high, low limit reverse	OFF H O	If deviation between PV and SV is higher than the lower limit deviation set value and less than the upper limit deviation set value, the alarm output will be ON.	
AM5	Absolute value high limit	OFF H ON PV SV 90°C 100°C Absolute value: Set as 90°C	OFF H ON SV PV 110°C 110°C Absolute value: Set as 110°C	If PV is higher than the absolute value, the output will be ON.
AM6	Absolute value low limit	ON H OFF A PV SV 90°C 100°C Absolute value: Set as 90°C	ON TH OFF SV PV 110°C 110°C Absolute value: Set as 110°C	If PV is lower than the absolute value, the output will be ON.
56Я	Sensor break	-		It will be ON when it detects sensor disconnection.
L Ь Я	Loop break	-		It will be ON when it detects loop disconnection.

Option

_ option										
Mode	Name	Description	Condition of reapply							
Я	Standard alarm	If it is an alarm condition, alarm output is ON. If it is a clear alarm condition, alarm output is OFF.	=							
Ь	Alarm latch	If it is an alarm condition, alarm output is ON and maintains ON status.	-							
С	Standby sequence 1	First alarm condition is ignored and from second alarm condition, standard alarm operates. When power is supplied and it is an alarm condition, this first alarm condition is ignored and from the second alarm condition, standard alarm operates.	Decree ON							
д	Alarm latch and standby sequence 1	If it is an alarm condition, it operates both alarm latch and standby sequence. When power is supplied and it is an alarm condition, this first alarm condition is ignored and from the second lalarm condition, alarm latch operates.	Power ON							
E	Standby sequence 2	First alarm condition is ignored and from second alarm condition, standard alarm operates. When re-								
F	Alarm latch and standby sequence 2	Basic operation is same as alarm latch and standby sequence1. It operates not only by power ON/OFF, but also alarm set value, or alarm option changing. When re-applied standby sequence and if it is alarm condition, alarm output does not turn ON. After clearing alarm condition, alarm latch operates.	temperature / operation or change STOP to RUN mode							

Sold Separately: Terminal Protection Cover

• Unit: mm



Segment Table

The segments displayed on the product indicate the following meanings. It may differ depending on the product.

7 Segment				11 Segment			12 Segment				16 Segment				
0	0	1	1	0	0	1	1	0	0	1	1	0	0	Ι	1
-1	1	J	J	-1	1	J	J	-1	1	J	J	-1	1	υŢ	J
2	2	F	K	2	2	K	K	2	2	К	K	2	2	K	K
3	3	L	L	3	3	L	L	3	3	L	L	3	3	L	L
Ч	4	ō	М	Ч	4	М	М	Ч	4	М	М	Ч	4	М	М
5	5	n	N	5	5	N	N	5	5	N	N	5	5	N	N
6	6	0	0	5	6	0	0	Б	6	٥	0	Б	6	0	0
7	7	Ρ	Р	7	7	Ρ	Р	7	7	ρ	Р	7	7	Ρ	Р
8	8	9	Q	8	8	ū	Q	8	8	O	Q	8	8	Q	Q
9	9	۲	R	9	9	R	R	9	9	R	R	9	9	ĸ	R
R	Α	5	S	Я	Α	5	S	Я	Α	5	S	Я	Α	5	S
ь	В	Ł	Т	Ь	В	Ł	Т	Ь	В	Ł	Т	3	В	Ţ	Т
Е	С	П	U	Ε	С	U	U	Е	С	U	U	Е	С	Ш	U
Ь	D	u	V	Ь	D	V	V	d	D	V	V	D	D	V	٧
Ε	Е	ū	W	Ε	Ε	И	W	Ε	Ε	И	W	Ε	Ε	И	W
F	F	4	Х	F	F	×	Х	F	F	×	Х	F	F	×	Х
G	G	9	Υ	ū	G	У	Υ	5	G	У	Υ	5	G	Y	Υ
Н	Н	Ξ	Z	Н	Н	Z	Z	Н	Н	Z	Z	Н	Н	2	Z